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RBE350A93-3202-00**Job Sheet 194254****Part No:** RBE350A93-3202-00**Job Qty:** 2 pcs**Part Name:** Power Take-Off Seal Extractor**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 4/29/19**Job Tracking No:****Due Date:** 6/25/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:** *coren 15422***Note:** DWG RBE350A93-3202-00 Rev.1 IPP Rev. A 18.11.07 New issue DP Verify DD**Ship Via:****Bill of Materials**

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Container No: S179799**Part:** RBE350A93-3202-00**Job No:** 194254**Serial No/Batch:** S179799**Revision:** 1**Inspector:****Exp Date:****Instructions:****Date:** 05/09/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	6/25/19		0.00	0.40	Small Fab - 1		
							Small Fab - 2		DAS
							Small Fab - 3		71
							Small Fab - 4		9-89
							Small Fab - 5		
							Small Fab - 6		9.5-9
							Small Fab - 7		
110	QC 5	2 pcs	6/25/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	2 pcs	6/25/19		0.00	0.00	Packaging 3 - 1 - B4B		MAY 10 2019 DAS
							Packaging 3 - 2 - B4B		40
							Packaging 3 - 3 - B4B		9-89
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		DAS
							Packaging 3 - 7 - B4B		23
							Packaging 3 - 8 - B4B		9-89
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		DAS
130	QC 21 - FG	2 pcs	6/25/19		0.00	0.00	QC 21 - FG - 21		21
							QC 21 - FG - 70		9-89
							QC 21 - SA - 53		MAY 13 2019

Part Op
Descriptions: 100 - Assemble as per DWG.

Job BOM

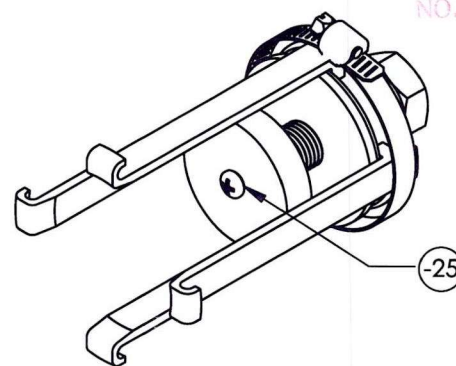
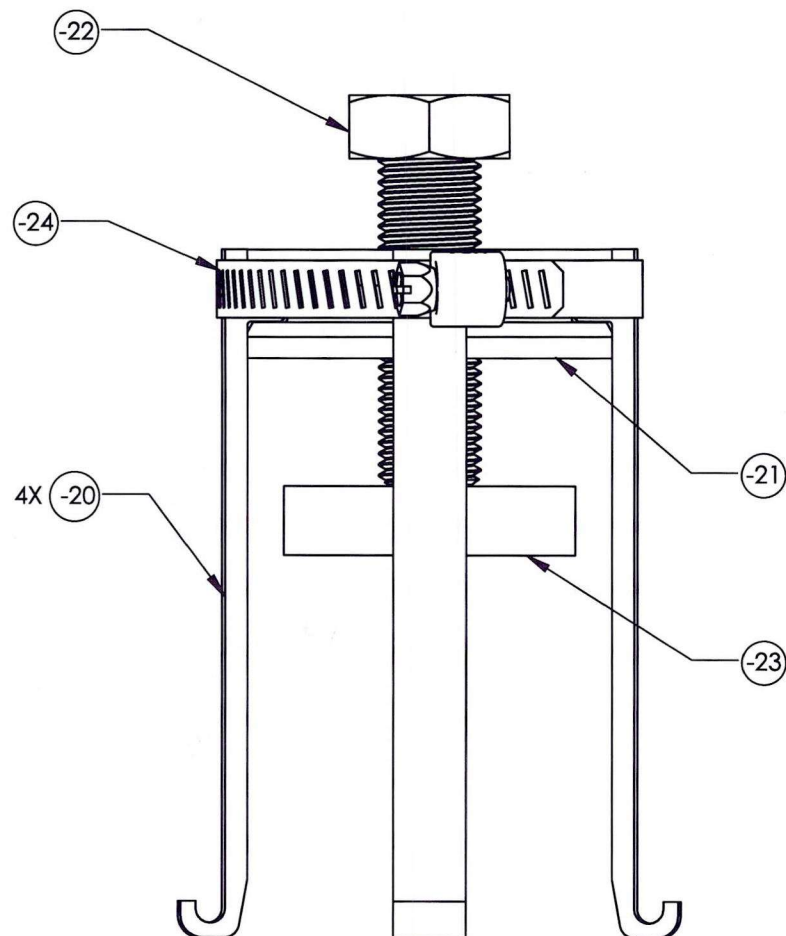
Part / Item	Component Name	Quantity	Operation	Container
5415K21	Worm-Drive Clamp, 1/2" Band Width,, 1-13/16" to 2-3/4" ID	2 Ea (1 ea)	100-Small Fab - 1	5148675
92005A215	Pan Head Machine Screw, M4 X 0.7 X 6mm	2 Ea (1 ea)	100-Small Fab - 1	5148145
RBE350A93-3202-00-20	Leg	8 pcs (4 ea)	100-Small Fab - 1	5152406
RBE350A93-3202-00-21	Support	2 pcs (1 ea)	100-Small Fab - 1	5159416
RBE350A93-3202-00-22	Bolt	2 pcs (1 ea)	100-Small Fab - 1	5159761
RBE350A93-3202-00-23	Washer	2 pcs (1 ea)	100-Small Fab - 1	5152244

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	5415K21	2	9	0
	92005A215	2	99	0
	RBE350A93-3202-00-20	8	14	0
	RBE350A93-3202-00-21	2	5	0
	RBE350A93-3202-00-22	2	5	0
	RBE350A93-3202-00-23	2	13	0
Part Specifications				
Specifications could not be found.				

Plex 4/29/19 12:50 PM Dart.lajeunesse.marie

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	REDREW FROM ORIGINAL DRAWING PER R.W.	3/15/2012	RJC	RW
1	ADDED -22 SCREW M4 X .7 ∇ .315 HOLE TO TIP, ADDED -23 MISSING .374 THICKNESS DIMENSION PER G.E.	3/29/2012	RJC	GE



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 194254 MLS
19-04-29

NOTE:
1. REF. OLD RB T/N: RBEA93-3202-00.

RED BARN MACHINE	
TITLE POWER TAKE-OFF SEAL EXTRACTOR	
DWG NO. RBE350A93-3202-00	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL EUROCOPTER AS350
SCALE 1:1	DATE 3/29/2012
SHEET 1 OF 5	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-20	4	LEG	4140	Ø3 X 3-7/8	2
			-21	1	SUPPORT	4140	Ø2 X 1 1/16	3
			-22	1	BOLT	STEEL	M14 X 1.5 X 60mm MCMASTER-CARR #91180A381 (MODIFIED)	4
			-23	1	WASHER	1018	Ø1-3/4 x 1/2	5
		B/O	-24	1	SCREW CLAMP	STEEL	Ø2-3/4 X 1/2	1
		B/O	-25	1	PAN HEAD MACHINE SCREW	STEEL	M4 X .7 X 6mm MCMASTER-CARR #92005A215	1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					